

# 6004MF

## Multi Function Weighing Transmitter

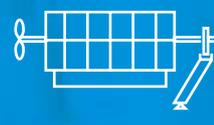


### ● Introduction

Welcome to the weighing electronics world of the Multi-Function Model 6004MF. Using the latest ARM microprocessor technology we are now able to offer a powerful, compact, field-mount unit that you can select for a variety of weighing functions at a cost-effective price. The main advantage to the user, servicing organisation or marketing company is having one electronic unit that can be used for almost any application in the weighing industry.

### ● Applications

- Loadcell Transmitter
- Beltweigher
- Loss-in-weight Transmitter
- Through-put Weigher
- Bag-filler
- Batchweigher
- Dynamometer



# Features

Rugged, powder coated, cast Aluminum IP65 housing with splashproof keypad  
Clear 20mm 6-digit LED main display & auxiliary information LCD display  
Inputs from loadcell, incremental encoder & six digital  
Powerful ARM microprocessor with integral clock & USB I/O port  
Programming, keypad using LCD or PC via USB with supplied software  
User-programmable function keys, digital inputs and relay outputs  
Precalibration of sensitivity and range, zero trim and deadweight span trim  
Lineariser 16-point, min/max hold, auto-zero maintenance, preset tare  
PI control with auto-manual setpoints, bumpless transfer, anti-reset wind-up  
Bootloader for remote firmware updates and program specials fields  
Outputs for isolated analog 1-5/0-10Volts or 0/4 - 20mA  
Power supply 95-265Vac switchmode or 10-30Vdc isolated

## Options

Output electro-mechanical relay or photomos 2, 4 or 6, plug & play, programmable functions  
Serial outputs, RS232, RS485, plug & play  
Formats in ASCII, Modbus or do-it-yourself Buildabus  
SD memory card for storing commissioning setup or data logging  
GPS, factory fit, for accurate position recording with on-board weighing

## Specifications

### Display

Main Display : 6 digit, -199 999 to 999 999, 20mm red LED  
Auxiliary display : Graphic backlit LCD

### Operation and Programming

Programming via on-board LCD and Keypad, USB and SD Card port for alternate programming and setup information storage and data logging  
Field firmware upgrades and customerisation on site via SD Card  
Bootloader for remote internet firmware updates and program specials

### Input Amplifier

20 Bit serial Analog to Digital convertor  
Zero 0.1 $\mu$ V/ $^{\circ}$ C, Span 20ppm typical.  
Conversion rate  $\pm$ 8/second, link selectable.  
Sensitivity selection in mV/V.

### Excitation

Selectable for SET value for external excitation source or MEASURE for internal excitation source with value programmable from 3.5V to 12Vdc as measured on the sense terminals

### Digital Inputs

Encoder and six digital inputs for potential free contacts

### Analog Outputs

Isolated 0-5/10Volt, 0/4-20mA  
16 bit Digital to Analog convertor  
Repeatability 0.01%FS  $\pm$ 1 count

### Communications

Isolated USB standard, optional Isolated RS232 or RS485.  
ASCII protocol

### Relay Outputs

Optional two, four, six electro-mechanical 2A, 230Vac change-over  
Two, four, six solid state photomos 0.5A 400V ac/dc normally open

### Power Supply

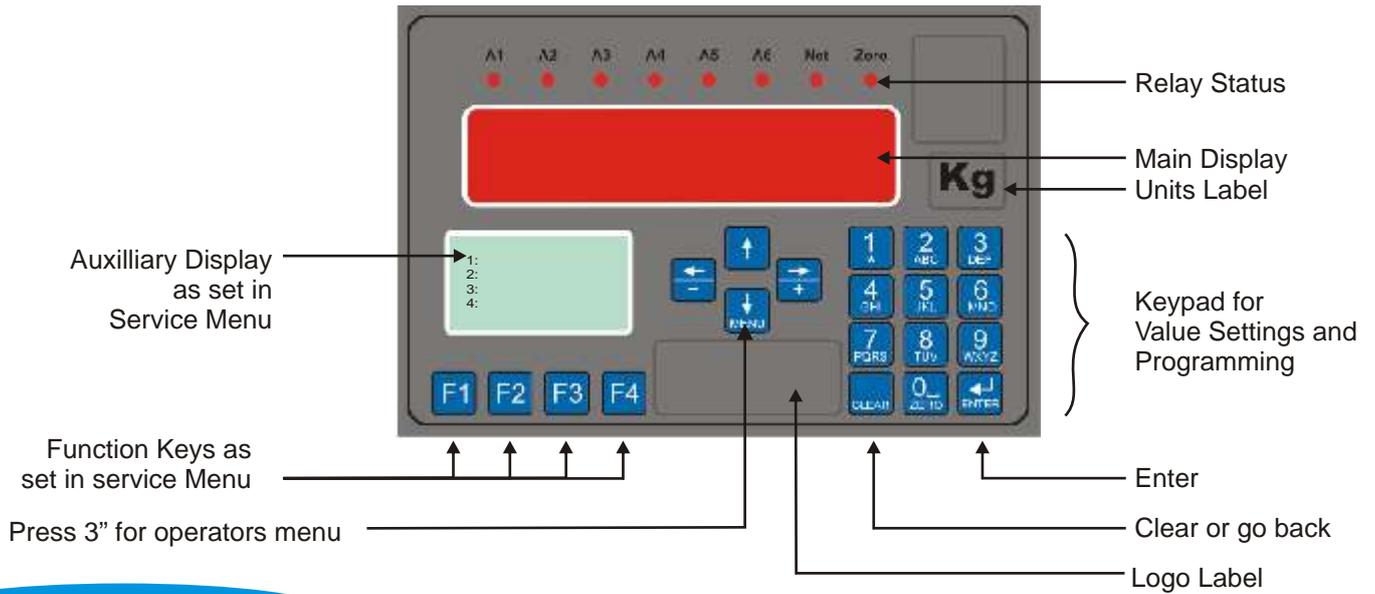
95-265 Vac or 10-30 Vdc isolated. Consumption about 10VA

### Regulatory Compliance

Conforms to EC Directives 9/33/EEC and 73/23/EEC

# Display and Controls

Keypad during run/programming mode



## LED Definitions

A1 A2 A3 A4 A5 A6

• • • • • • Output relay status

Net  
• Main display in net mode

Zero  
• Net display value is zero

Relay energised: Normal = LED on, Inverted = LED off



Scroll through menus



Scroll through options

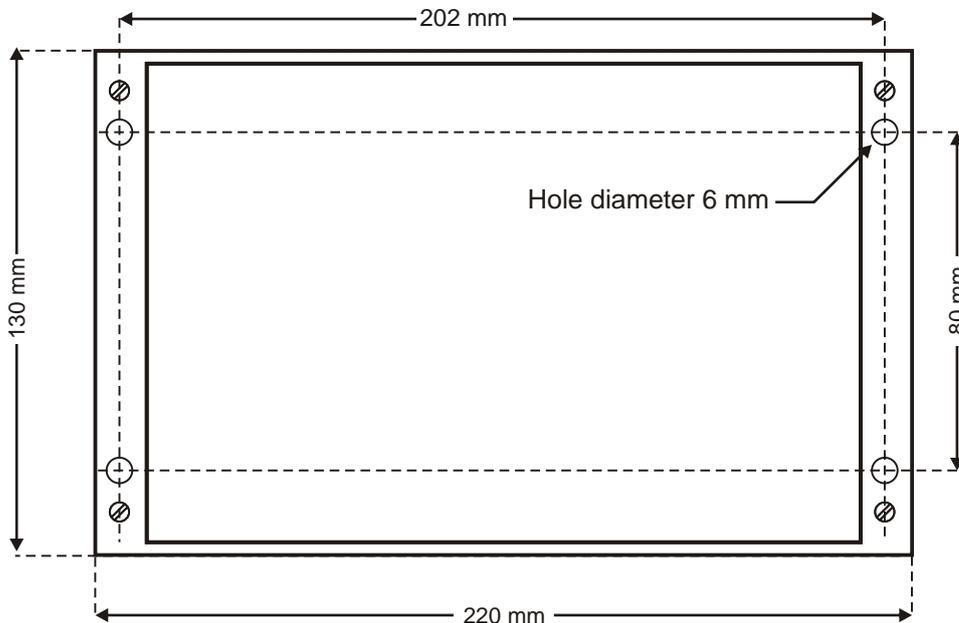
Key Key in values (Alpha numeric)

Display Display only

Enter values or open function blocks

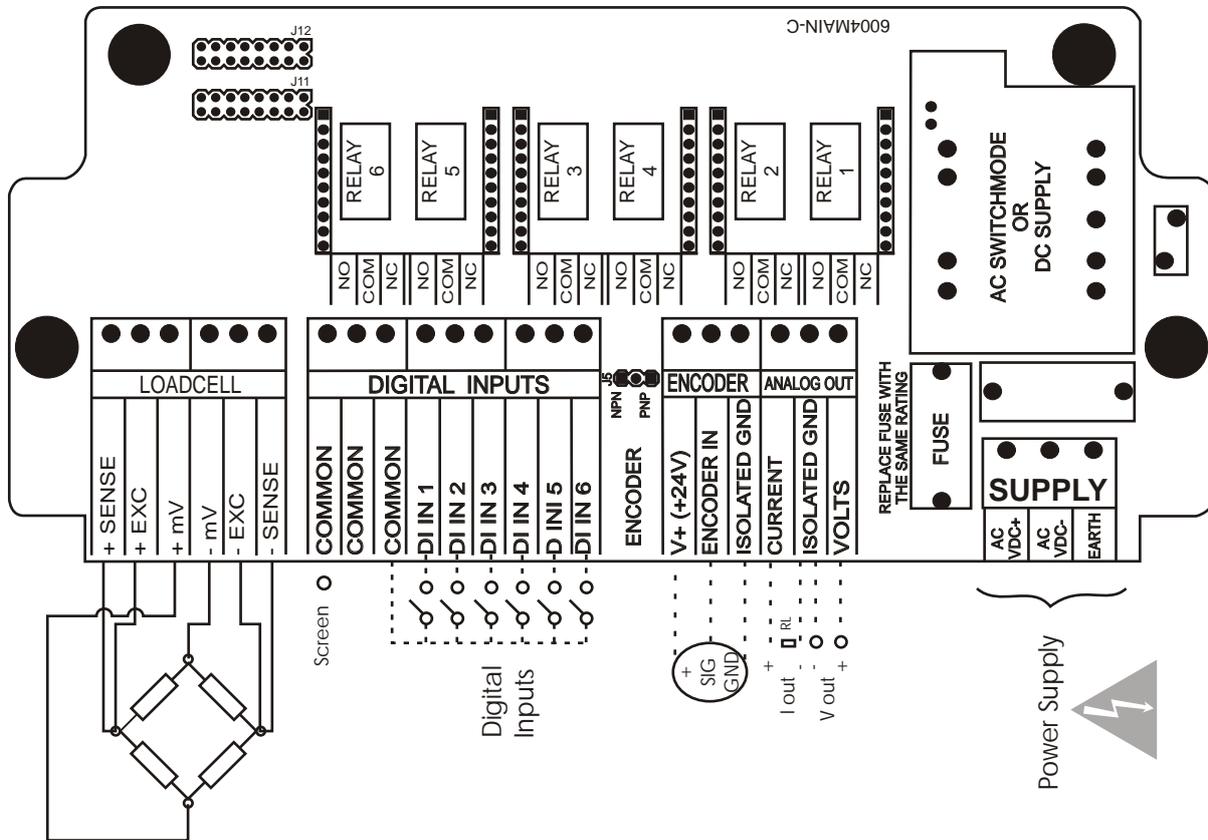
## Dimensions

- The housing trim covers need to be removed to gain access to the mounting holes.
- Not to Scale.
- Height of 130 mm, excludes cable glands
- Depth of 70 mm



# Wiring Connections

## Wiring connections, jumpers and fuse replacement



## GUARANTEE

This product is guaranteed against faulty workmanship or defective material, for a period of two (2) years from date of delivery. The manufacturer undertakes to replace without charge all defective equipment which is returned to them (transportation costs prepaid) during the period of guarantee provided there is no evidence that the equipment has been abused or mishandled in any way.